

5C



Tightening Torque Specifications

Fastening part	Tightening torque			Note
	N·m	kgf-m	lbf-ft	
Clutch air bleeder valve	6	0.6	4.5	
Clutch master cylinder mounting bolt	10	1.0	7.5	
Clutch hose union bolt	23	2.3	17.0	
Clutch lever pivot bolt	6	0.6	4.5	
Clutch lever pivot bolt lock-nut	6	0.6	4.5	
Clutch release cylinder mounting bolt	10	1.0	7.5	
Clutch sleeve hub nut	150	15.0	108.5	
Clutch spring set bolt	10	1.0	7.5	
Clutch cover bolt	11	1.1	8.0	
Front footrest bracket bolt	26	2.6	19.0	
Primary drive gear nut	160	16.0	116.0	

Reference:

For the tightening torques of fasteners not specified in this page, refer to:

[Clutch Hose Routing Diagram](#)

[Clutch Control System Components](#)

[Clutch Components](#)

[Fasteners Information](#)